SERVICE BULLETIN

DATE: October 22, 2010

BULLETIN NUMBER: 259

SUBJECT: Drive Belt Tension

3.0 BPMG-612

MODELS AFFECTED:

3.0 BPMG-512

DETAIL: The generator drive belt tension specification as shown/illustrated in the Operator's Manual publication #048009 is in error. It does not coincide with our engineering design and the actual adjustment being set by our manufacturing department. The adjustment specification of 1-1/4 inches (31.79mm) should be 1-1/8 inches (28.57mm).

Please correct the specification found in Operator's Manuals currently in the field along with inserting a copy of this bulletin. Manual part number 48009 page 18 of aditions 1 and 2 and page 22 of editions 3 and 4.

Operators are urged to check the tensioner adjustment as specified in the Maintenance Schedule of the Operator's Manual as well as seasonaly.

Master Distributors are requested to forward copies of this Service Bulletin to all of their servicing dealers.

The illustration below reflects this specification correction.

To set the spring tension at 1 1/8", release the jam nut and use a rod such as an allen wrench to turn the adjusting nut (as shown) to tighten or loosen the spring tension, which in turn

adjustes the tension on the belt. **ADJUSTING THE DRIVE BELT** The engine's drive belt is located under the engine. To access the belt, for inspection and/or adjustment, remove the cover as shown. Inspect the belt for wear along the edges and for proper belt tension (belt should be tight). The belt tension can be checked by meassuring the spring length. 1-1/8 in. (28.57 mm) ROD AM NUT IT IS NORMAL FOR SOME BELT DUST TO ACCUMULATE IN THE ENGINE PAN, SIMPLY WIPE CLEAN COVER <u>VESTERBEKE</u> **Engines & Generators**

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